

Welding Certificate



No.: MZ.1090-2.2658-05

In compliance with EN 1090-1, Tabelle B.1, the following has been stated:
This welding certificate is valid in connection with the EC-Certificate No.: 2374-CPR-2658 in the field of CPR

Manufacturer: HA-BE Gehäusebau GmbH
Ottostraße 6
D – 84051 Altheim

Essential manufacturing facility(ies): HA-BE Gehäusebau GmbH
Ottostraße 6
D – 84051 Altheim

Technical specification: EN 1090-2:2018

Execution class(es): EXC4 according to EN 1090-2:2018

Welding Process(es):
(Reference no. acc. to DIN EN ISO 4063)
135 - MAG welding with solid wire electrode
141 - TIG welding with solid filler material
52 - Laser welding
21 - Resistance spot welding
23 - Projection welding
786 - Capacitor discharge stud welding with tip ignition

Parent Material:
(Grade, Standard)
Structural steel grade \leq S355 according to EN 1090-2, table 2 and 3
Stainless steel with 0,2% proof strength grade \leq 275 N/mm² according to EN 1090-2, table 4

Responsible Welding Coordinator:
(Surname, Name, Date of birth, Qualification)
Marko Heidobler, 05.06.1982, IWE

Substitute:
(Surname, Name, Date of birth, Qualification)
not named

Supporter:
(Surname, Name, Date of birth, Qualification)
Kian Kiarass, 16.01.1978, IWS

Confirmation:
All provisions concerning welding as described in the above mentioned technical specification(s) were applied.

Begin of validity:
(First issue date)
04.03.2014

Next surveillance date:
03.03.2026

Period of validity:
This certificate remains valid until 03.09.2026, as long as the provisions of the above-mentioned standard, the manufacturing conditions in the factory, the responsible persons or the factory's own production control have not changed significantly.

Remarks:
Welding work in execution class EXC3 and EXC4 may only be carried out within the scope of the qualifications carried out in accordance with EN ISO 15614-ff or EN ISO 15613.

Place and issue date:
Essen, 04.03.2023

