



CERTIFICATE

Welding of railway vehicles and components according to
EN 15085-2:2020+A1:2023

ZE-16083-01-00-EN15085-2024.0079.001

DVS ZERT GmbH hereby certifies that the welding company

HA-BE Gehäusebau GmbH
Ottostraße 6
84051 Essenbach OT Altheim
Germany

fulfills the requirements
for the scope according to

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

validity: 2024-12-03 until 2027-12-02

Düsseldorf, 2024-12-03
Place and date of issue

Lead auditor: Dipl.-Ing. (FH) REDDMANN

Dipl.-Ing. GURSCHKE
Head of certification body

Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
135	1.2 1.2	t = 3 - 24 mm t = 3 - 24 mm	BW FW
141	1.2 1.2 8.1	t = 3 - 10 mm t = 3 - 10 mm t = 1.5 - 6 mm	BW FW FW
52	1.2 8	t = 2.4 - 7.2 mm t = 1.5 - 5 mm	BW BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Marko Heidobler, IWE

born: 1982-06-05

1st deputy(ies) of the responsible welding coordinator(s):

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Others deputies:

Michael Wild, IWE
Kian Kiarass, IWS

born: 1993-09-12
born: 1978-01-16

Remarks:

Register no.:

DVSZERT/15085/CL1/079/24/0

General provisions:

The General Terms and Conditions of the DVS ZERT GmbH apply in the currently valid version.